PC5500-6
Mining Shovel

OPERATING WEIGHT
531-549 ton 1,170,000-1,210,000 lb

SHOVEL CAPACITY
29 m³ 38 yd³ SAE 2:1 heaped

BACKHOE CAPACITY
29 m³ 38 yd³ SAE 1:1 heaped

Photo may include optional equipment.
Komatsu Technology and Expertise
- Quality management ISO 9001 certified
- Environmental Management ISO 14001 certified
- High, consistent quality through continuous investment in personnel, design and manufacturing systems and processes

Advanced Hydraulics
Extended reliability and control
- Comprehensive monitored filtration
- Simple open-circuit hydraulic system with high efficiency swing-out oil coolers

Reliability and Durability
Designed for lower operating costs
- Robust structural design developed from field experience and finite element analysis
- Extended life undercarriage wear parts
- Large diameter rollers, idlers and sprockets
- Large surface contact area with extensive precision hardening reduces wear
- Hardened track link pin bores

Productivity
Designed for more tons per hour
- Powerful digging forces
- Easy bucket filling
- Proven attachment design
- All cylinders mounted under the shovel attachment for additional protection
- Buckets and Wear Packages to suit all material densities and ground conditions
Large Comfortable Cab
Provides full shift comfort
- Komatsu low noise cab on multiple viscous mounts for reduced noise and vibration
- Large volume cab with full view front window (floor to ceiling) increases operator view
- Comprehensive climate control with pressurized, filtered air ventilation and air conditioning
- High specification multi-adjustable air suspension seat, redesigned for mining
- Well elevated operator position provides superior all around view

Powerful Diesel Engines
Two Komatsu SDA12V159E-2 engines
- Rated (each) 940 kW 1260 HP, at 1800 rpm
- Electronic engine management
- Low engine emission levels – meets EPA Tier 2 emission regulations
- Time saving oil management system as standard equipment; Centinel Engine Oil Management, Engine Reserve Oil Supply and Eliminator Oil Filter systems

Easy Maintenance
Simple, common-sense design gives quick, easy access to all major components
- Hydraulically operated ground access ladder
- Generous access to all major service points from machinery house floor level
- Enclosed, internally lit machinery house with wall separating engine from pump area
- Automatic central lubrication
- Electronic Control System (ECS) provides real-time information from the operating systems of the machine
- Ground-level access to hydraulically powered drop-down service center with Wiggins connections
The hydraulic system includes four large swing-out vertical air-to-oil hydraulic coolers with temperature-regulated hydraulically driven fans. Smooth hydraulic response, simple hydraulic system layout, and a pressure cut-off control. Hydropilot prioritizes hydraulic flow giving delivery summation to the working circuits and incorporates

**SPECIFICATIONS**

### DIESEL DRIVE

- **Model:** 2 x Komatsu SDA12V159E-2 Tier 2 certified
- **Type:** 4-cycle, water-cooled, direct injection
- **Aspiration:** Turbocharged and aftercooled
- **Number of cylinders:** 12
- **Rated power:** 2 x 940 kW @ 1800 rpm
- **Controller/Monitoring:** Quantum

The integrated engine oil & filter system combining the oil stabilizing systems, Reserve and Centinel, with the Eliminator self cleaning oil filter extends, with oil analysis, the oil change interval to 4000 hours. (not available in Australia)

### ELECTRICAL SYSTEM

- **System:** 24 V
- **Batteries (series/parallel) (diesel version):** 2 x 6 x 12 V
- **Alternator:** 2 x 100 A
- **Standard working lights:** 8 Xenon lights
- **Standard service lights:** 14 lights

### HYDRAULIC SYSTEM

The power train consists of two main drives. Diesel engines or electric motors can be supplied. Each connected to a gearbox and 3 identical main pumps which draw hydraulic oil from an unpressurized hydraulic tank. Open circuit hydraulics provide maximum cooling and filtering efficiency.

- **Rated flow (total output):** 4200 ltr/min 1,110 U.S. gpm
- **Relief valve setting:** 310 bar 4,495 psi
- **Swing flow rate:** 700 ltr/min 185 U.S. gpm
- **High pressure in-line filters:** 200 micron
- **Full flow return line filters (10 double elements):** 10 micron
- **Case drain/by-pass return line filters:** 3 micron

The four-circuit system features a load-limiting governor with oil delivery summation to the working circuits and incorporates pressure cut-off control. Hydropilot prioritizes hydraulic flow giving smooth hydraulic response, simple hydraulic system layout, and a reduced number of components. Filtration is at the oil intake to pumps, valve blocks, heat exchangers and the oil tank.

### DRIVES AND BRAKES

- **Travel control:** 2 foot pedals
- **Gradeability:** Up to 50%
- **Travel speed (maximum):** 2.1 km/h 1.4 mph
- **Service brake:** Hydraulic
- **Parking brake:** Wet, multiple-disc

### COOLING SYSTEM

The high capacity engine radiators are cooled by hydraulically driven fans for superior cooling efficiency and require little maintenance. The hydraulic system includes four large swing-out vertical air-to-oil hydraulic coolers with temperature-regulated hydraulically driven fans.

### SWING SYSTEM

- **Hydraulic motors and drives:** 2
- **Swing brake, service:** Hydraulic
- **Swing brake, parking:** Wet, multiple-disc
- **Swing ring teeth:** External
- **Swing speed (maximum):** 3.1 rpm

### ELECTRIC DRIVE

- **Type:** 2 x Squirrel-cage induction motors
- **Power output:** 2 x 900 kW
- **Voltage:** 6600 V*
- **Amperage (approximate):** 215 A
- **Start-up:** Soft start each motor in succession
- **Frequency (standard):** 50 Hz @ 1500 rpm
- **Optional frequency:** 60 Hz @ 1800 rpm

*Other voltages available on request

### UNDERCARRIAGE

Undercarriage consists of one center carbody and two track frames, each side attached by 80 high torque bolts.

- **Center frame:** H-type
- **Track frame:** Steel box-section
- **Track adjustment:** Automatic hydraulic type
- **Number of shoes:** 46 each side
- **Number of top rollers:** 3 each side
- **Number of bottom rollers:** 7 each side

### AUTOMATIC CENTRALIZED LUBRICATION

Two hydraulically powered Lincoln single line automatic lubrication systems are provided as standard, complete with time and volume variables controls. Activity and malfunction events are linked to the ECS. The central lube grease system is supplied from a refillable 300 liter 80 gal. container. A second, identical system supplies open gear lubricant to the swing ring teeth through a lube pinion. Replenishment of the containers is through the service center.

### SERVICE REFILL CAPACITIES

- **Hydraulic oil tank:** .3800 ltr 1,000 U.S. gal
- **Hydraulic system:** .6000 ltr 1,585 U.S. gal
- **Fuel:** .10800 ltr 2,853 U.S. gal
- **Engine coolant:** .2 x 360 ltr 2 x 95 U.S. gal
- **Engine oil:** .2 x 190 ltr 2 x 50 U.S. gal
- **Centinel engine oil make up tank:** .2 x 580 ltr 2 x 153 U.S. gal

### VEHICLE MONITORING SYSTEM

The Electronic Control System (ECS) digital diagnostic system, mounted in the operator’s console, provides a text display of real-time and stored information about the operating systems of the machine. Non-serious and critical faults are immediately announced, and for major malfunctions the engines are also shut down. The integrated digital storage provides full event history, which can be downloaded with a laptop computer. The ability to electronically record service events provides precise service information to assist in reducing downtime.
The large welded steel cab is mounted with 18 viscous damping pads and sound insulated. It is equipped with automatic climate control and is pressurized. The operator's seat is fully adjustable, air suspended, electrically heated and has a lap seat belt. Trainer's seat included.

Low effort joystick controls are electric over hydraulic and foot controls are for front shovel clam, crawler and swing brake. Full instrumentation and Electronic Control System (ECS) are provided. Space in the console is provided for an additional monitor. AM/FM radio is included. The dual windshield wipers have two-speed and intermittent operation (water reservoir 7 liters 1.8 gal.). Amenities include a wash basin with running water (water reservoir 50 liters 13 gal.), refrigerator, and storage cabinets. Powered mirrors are adjustable from inside the cab. There are left and right-hand sliding windows. All windows are tinted parlour green. External metal louvers are provided on the cab side windows.

Cab engineering standards are;

- ISO 3449 Falling Objects Protection Structure (FOPS) Level 2
- ISO 6396 Noise in operator’s cab is 76dB(A)
- ISO 2631-1/5349-1 Vibration and Shock
- Air conditioner . . . . . . . . . . . . . . . . . . . . . . . .10 kW 34,120 Btu/hr
- Heater/Defroster (Diesel version) . . . . . . . . .10 kW 34,120 Btu/hr
- Heater/Defroster (Electric version) . . . . . . . . .12 kW 40,940 Btu/hr

**OPERATING WEIGHTS (APPROXIMATE)**

**PC 5500 Backhoe:**
Operating weight including 11000 mm 36'1" boom, 5100 mm 16'9" stick, 29 m³ 38 yd³ backhoe bucket, operator, lubricant, coolant, full fuel tank and standard equipment.

<table>
<thead>
<tr>
<th>Shoe Width</th>
<th>Operating Weight</th>
<th>Ground Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>1350 mm 53&quot;</td>
<td>535 t</td>
<td>23.9 N/cm²</td>
</tr>
<tr>
<td>1,180,000 lb</td>
<td>34.7 psi</td>
<td></td>
</tr>
<tr>
<td>1800 mm 71&quot;</td>
<td>549 t</td>
<td>18.3 N/cm²</td>
</tr>
<tr>
<td>1,210,000 lb</td>
<td>26.5 psi</td>
<td></td>
</tr>
</tbody>
</table>

**PC 5500 Front Shovel:**
Operating weight including 7600 mm 24'11" boom, 5600 mm 18'4" stick, 29 m³ 38 yd³ shovel bucket, operator, lubricant, coolant, full fuel tank and standard equipment.

<table>
<thead>
<tr>
<th>Shoe Width</th>
<th>Operating Weight</th>
<th>Ground Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>1350 mm 53&quot;</td>
<td>531 t</td>
<td>23.1 N/cm²</td>
</tr>
<tr>
<td>1,170,000 lb</td>
<td>33.5 psi</td>
<td></td>
</tr>
<tr>
<td>1800 mm 71&quot;</td>
<td>545 t</td>
<td>18.2 N/cm²</td>
</tr>
<tr>
<td>1,200,000 lb</td>
<td>26.4 psi</td>
<td></td>
</tr>
</tbody>
</table>

**DIMENSIONS**

**BASIC MACHINE WITH COUNTERWEIGHT**

<p>| | | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
</table>
| A | 1350 mm | 53" | H | 3310 mm | 10'10"
| B | 1800 mm | 71" | I | 3100 mm | 10'2"
| C_a | 7540 mm | 24'9" | J | 7910 mm | 25'11"
| C_o | 7990 mm | 26'3" | K | 8610 mm | 28'3"
| D | 2715 mm | 8'11" | L | 3970 mm | 13'0"
| E | 3712 mm | 12'2" | M | 3300 mm | 10'10"
| F | 7424 mm | 24'4" | N | 7900 mm | 25'11"
| G | 9720 mm | 31'11" | O | 7260 mm | 23'10"
| O_r | 7550 mm | 24'9" |

Ground Clearance: 996 mm 3'3"
PC5500-6  MINING SHOVEL

PRODUCTIVITY FEATURES

BACKHOE BUCKET, STICK AND BOOM COMBINATION

<table>
<thead>
<tr>
<th>Bucket Capacity (Heaped 1:1) SAE</th>
<th>Width</th>
<th>Teeth</th>
<th>Weight*</th>
<th>Max. Material Density (Loose)</th>
<th>Wear Package</th>
<th>Recommended Mining Uses</th>
</tr>
</thead>
<tbody>
<tr>
<td>m³     yd³</td>
<td>mm ft and in</td>
<td>qty</td>
<td>t   lb</td>
<td>t/m³ lb/yd³</td>
<td>WP-3</td>
<td>WP-2</td>
</tr>
<tr>
<td>26.0   34.0</td>
<td>4380 14’4”</td>
<td>5</td>
<td>32.2 71,000</td>
<td>2.0 3,400</td>
<td>WP-3</td>
<td>Heavy Duty</td>
</tr>
<tr>
<td>29.0   38.0</td>
<td>4380 14’4”</td>
<td>5</td>
<td>33.1 73,000</td>
<td>1.8 3,000</td>
<td>WP-2</td>
<td>Standard Mining</td>
</tr>
</tbody>
</table>

Alternative buckets on request

* Weight includes Backhoe Bucket, Stick and Boom Combination

<table>
<thead>
<tr>
<th>Boom length</th>
<th>Stick length</th>
<th>Break-out force (SAE)</th>
<th>Tear-out force (SAE)</th>
<th>Max. digging height</th>
<th>Max. dumping height</th>
<th>Max. digging depth</th>
<th>Max. digging reach</th>
<th>Max. digging reach at ground level</th>
</tr>
</thead>
<tbody>
<tr>
<td>11000 mm 36’1”</td>
<td>5100 mm 16’9”</td>
<td>1450 kN 326,250 lb</td>
<td>1290 kN 290,250 lb</td>
<td>15500 mm 50’10”</td>
<td>10100 mm 33’2”</td>
<td>8300 mm 27’3”</td>
<td>19800 mm 65’0”</td>
<td>18700 mm 61’4”</td>
</tr>
</tbody>
</table>

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Alternative buckets on request

* Weight includes Backhoe Bucket, Stick and Boom Combination
SHOVEL BUCKET, STICK AND BOOM COMBINATION

<table>
<thead>
<tr>
<th>Bucket Capacity (Heaped 2:1) SAE</th>
<th>Width</th>
<th>Teeth</th>
<th>Weight*</th>
<th>Max. Material Density (Loose)</th>
<th>Wear Package</th>
<th>Recommended Mining Uses</th>
</tr>
</thead>
<tbody>
<tr>
<td>m³</td>
<td>yd³</td>
<td>mm</td>
<td>ft and in</td>
<td>qty</td>
<td>t</td>
<td>lb</td>
</tr>
<tr>
<td>21.0</td>
<td>27.5</td>
<td>4410</td>
<td>14'6&quot;</td>
<td>5</td>
<td>48.6</td>
<td>107,200</td>
</tr>
<tr>
<td>26.0</td>
<td>34.0</td>
<td>4570</td>
<td>15'0&quot;</td>
<td>6</td>
<td>48.9</td>
<td>107,800</td>
</tr>
<tr>
<td>29.0</td>
<td>38.0</td>
<td>4570</td>
<td>15'0&quot;</td>
<td>6</td>
<td>49.5</td>
<td>109,100</td>
</tr>
</tbody>
</table>

Alternative buckets on request
* Weight includes Shovel Bucket, Stick and Boom Combination
Hydraulic Mining Shovel with Diesel Drive will comprise:

**FRONT SHOVEL ATTACHMENT**
- 7.6 m 24'11" boom and 5.6 m 18'4" stick complete with cylinders. 29 m³ 38 yd³ (SAE 2:1) shovel bucket with mechanical teeth and lip system.

**BACKHOE ATTACHMENT**
- 11.0 m 36'1" boom and 5.1 m 16'9" stick with 29 m³ 38 yd³ (SAE 1:1) bucket with mechanical teeth and lip system.

**CRAWLER UNDERCARRIAGE**
Heavy-duty shovel type undercarriage consisting of a center carbody and 2 heavy box-type track frames, each having 7 bottom rollers, 3 top rollers, and 1350 mm 53" cast steel track shoes. Hydraulic track adjustment and parking brake provided.

**SUPERSTRUCTURE**
The main frame mounted over an externally toothed swing circle carries the main drive module, including two Komatsu SSA12V159-2 diesel engines, oil and fuel reservoirs, counterweight, operator’s cab and base.

**LIGHTING**
8 Xenon high performance working lights. 14 service lights throughout platform.

**OPERATOR’S CAB**
Fully enclosed steel cab which incorporates the ISO 3449 standard FOPS Level 2 structure and CARRIER SÜTRAK air-conditioning unit. Mounted on viscous pads. GRAMMER full suspension operator’s seat with lap-belt. A trainer seat. Full selection of controls, switches, and Electronic Control System (ECS). Joystick and pedal-operated controls are electric over hydraulic. Dual windshield wipers with two-speed and intermittent operation. (reservoir 7 ltr 1.8 gal). AM-FM radio. External metal sun blinds. Left and right-hand sliding windows. All windows tinted parlors green.

**LUBRICATION**
LINCOLN central lubrication for basic machine, attachment, and bucket. 300 ltr 80 gal refillable container from service center.
LINCOLN automatic pinion lubrication system for swing circle teeth with 300 ltr 80 gal refillable container from service center.
Service center (diesel version only as standard) on hydraulic arm carrying WIGGINS fluid receiving connectors for filling of fuel, engine oil and coolant, hydraulic oil, grease, cab water and the evacuation of coolant, and hydraulic and engine oils.

**ACCESSORIES**
Acoustic travel alarm
Hydraulically actuated ground access ladder
Electric air horn
Emergency stops, ground level

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**STANDARD EQUIPMENT**

- FRONT SHOVEL ATTACHMENT
  - Arm cylinder sliding guard
  - Bucket, 21.0 m³ 27.5 yd³
  - Bucket, 26.0 m³ 34.0 yd³
  - Boom cylinder sliding guard
  - Handrails and step, boom
  - Wear package #1, bucket
  - Wear package #2, bucket
  - Wear package #4, bucket

- BACKHOE ATTACHMENT
  - Bucket, 26.0 m³ 34.0 yd³
  - Bucket, 30.0 m³ 39.24 yd³
  - Bucket cylinder sliding guard
  - Handrails and step, boom
  - Wear package #1, bucket
  - Wear package #2, bucket
  - Wear package #3, bucket

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**OPTIONAL EQUIPMENT**

- 1800 mm 71" track shoes
- Additional cab heater, -15°C 5°F
- Cable reel (Electric version)
- Drive gear box protection
- Drive motor protection, top
- Electric drive
- Fire suppression and detection system
- Independant LINCOLN central lubrication system for bucket
- Kim Hotstart
- Lighting, extra or alternative
- Material for -40°C -40°F spec
- Material for -50°C -58°F spec
- Oil for -25°C -13°F to +15°C 59°F
- Oil for +5°C 41°F to +55°C 131°F
- Oil for Arctic, -40°C -40°F to +10°C 50°F

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